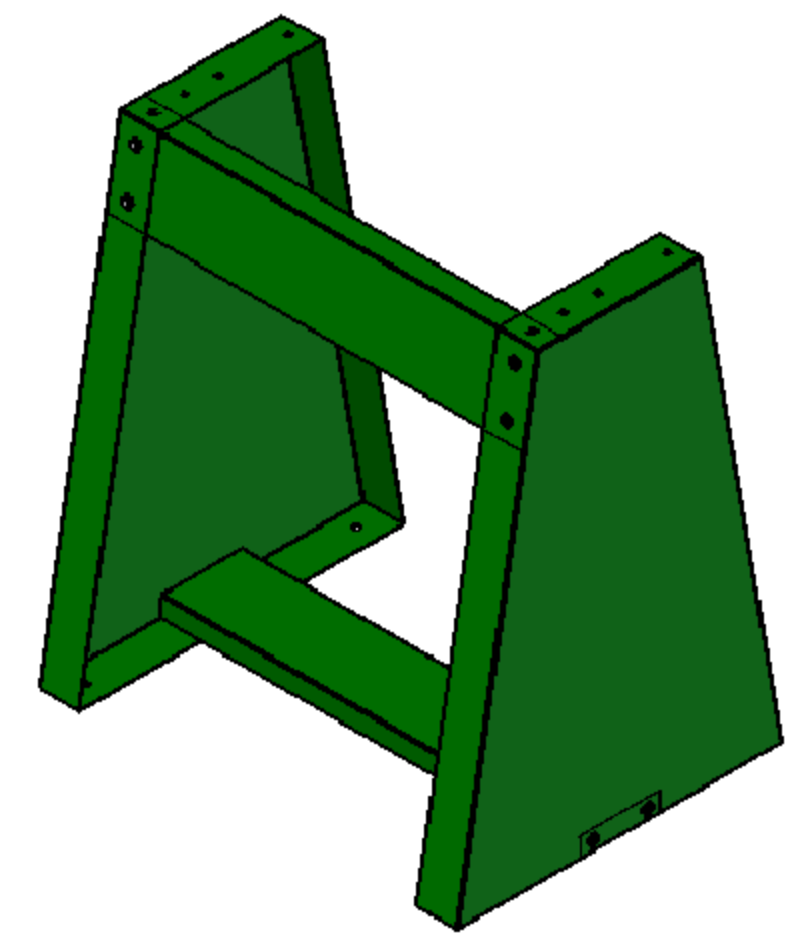
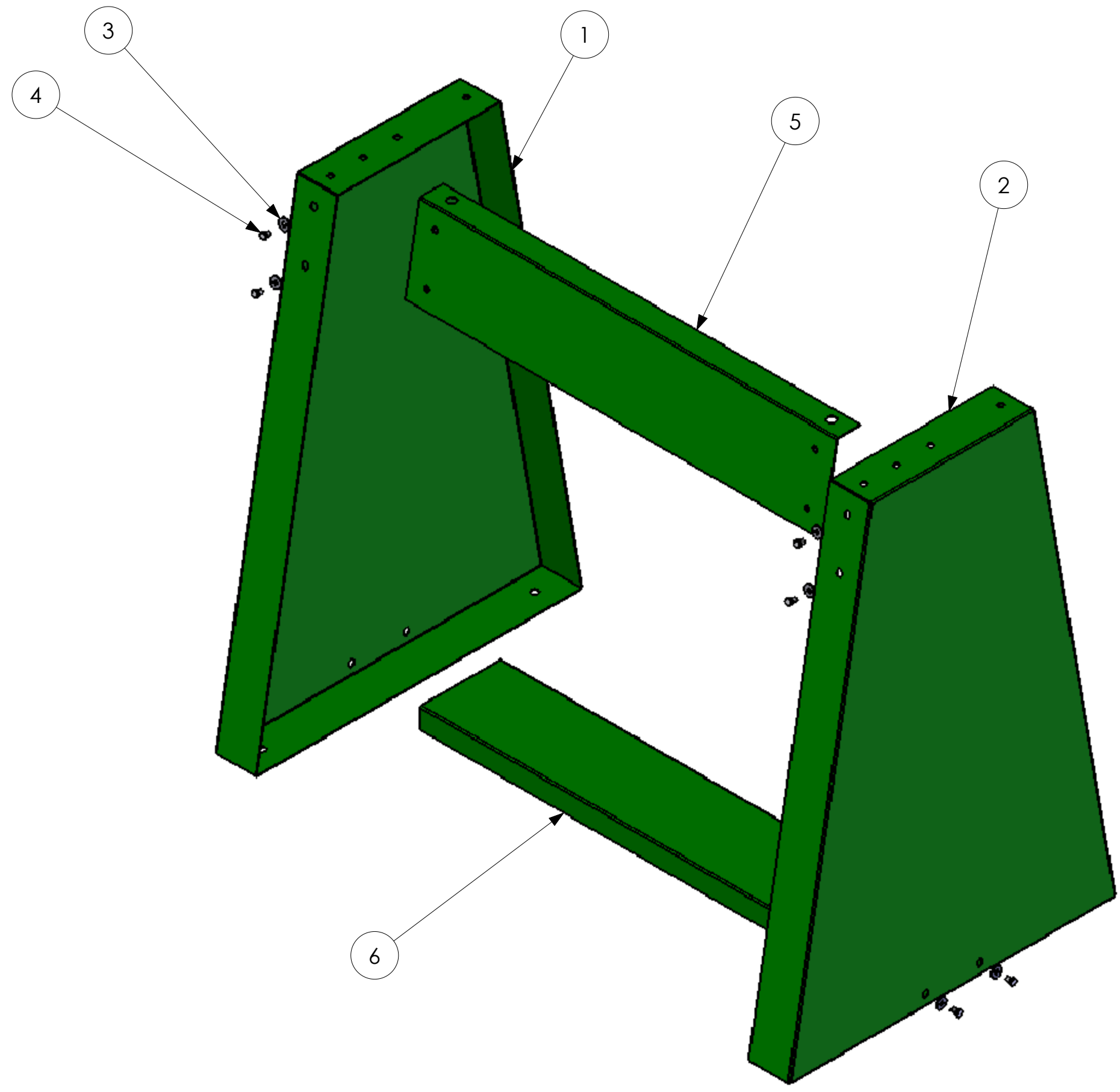


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CCBS-1001	RIGHT SIDE SUPPORT	1
2	CCBS-1002	LEFT SIDE SUPPORT	1
3	WASHER-FLAT SS .25	WASHER-FLAT SS .25	8
4	HHCS CS .25-20 X .38	HH CAP SCREW, CS 1/4-20 X 3/8	8
5	CCBS-1003PEM	BACK PANEL SUPPORT ASSEMBLY	1
6	CCBS-1004PEM	BOTTOM SUPPORT PANEL ASSEMBLY	1

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	REMOVE REFERENCE DIMENSIONS REMOVE MOUNTING HOLE VIEW CHANGE ITEM 4, SHCS SS .25-20 X .50 TO HHCS, CS, .25-20 X .38 ADD EXPLODED VIEW	3/21/2007	RAF



RAMS-2009 CLEAT/CHEEK BENDER STAND

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ ANGULAR: MACH \pm BEND \pm TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		<table border="1"> <tr> <th>NAME</th> <th>DATE</th> </tr> <tr> <td>DRAWN CR</td> <td>11-17-06</td> </tr> <tr> <td>CHECKED</td> <td></td> </tr> <tr> <td>ENG APPR.</td> <td></td> </tr> <tr> <td>MFG APPR.</td> <td></td> </tr> <tr> <td>Q.A.</td> <td></td> </tr> </table>	NAME	DATE	DRAWN CR	11-17-06	CHECKED		ENG APPR.		MFG APPR.		Q.A.		HORIZON SYSTEMS MACHINING 9121 58TH PLACE KENOSHA, WI 53144 PH: 262-605-1122 FAX: 262-605-1198			
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THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HORIZON SYSTEMS MACHINING. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HORIZON SYSTEMS MACHINING IS PROHIBITED.		<table border="1"> <tr> <th>MATERIAL</th> <td>SEE BOM</td> </tr> <tr> <th>FINISH</th> <td>SEE NOTES</td> </tr> <tr> <th colspan="2">DO NOT SCALE DRAWING</th> </tr> </table>	MATERIAL	SEE BOM	FINISH	SEE NOTES	DO NOT SCALE DRAWING		<table border="1"> <tr> <td colspan="3">TITLE: CLEAT AND CHEEK BENDER STAND</td> </tr> <tr> <td>SIZE</td> <td>DWG. NO.</td> <td>REV</td> </tr> <tr> <td>C</td> <td>RAMS-2009 CLEAT-CHEEK BENDER STAND</td> <td>A</td> </tr> </table>	TITLE: CLEAT AND CHEEK BENDER STAND			SIZE	DWG. NO.	REV	C	RAMS-2009 CLEAT-CHEEK BENDER STAND	A
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